Technical Data Sheet - 2019

Curious Collection. arjowiggins

Curious Collection. Alchemy

| Common attributes | Test method | 120g | 300g | | |
|----------------------------------|-------------|---|-----------------------|--|--|
| Printing process suitability | | Litho, Silk Screen, Dry Offset (Toray), Blind Embossing, Hot Foiling, Die Stamping | | | |
| Laser guaranteed | | Ν | lo | | |
| Ink jet guaranteed | | Ν | lo | | |
| Recommended pH of fount solution | - | 5,5 + | /- 0,5 | | |
| Wood pulp & bleach type | | ECF Woodfree Virgin | Pulp - FSC™ Certified | | |
| Surface pH | TAPPI 5290M | 7,7 | | | |
| Non aging credentials | ISO 9706 | Yes. It may vary depending on the product colour but should last more tha 100 years. | | | |
| Environmental label | ISO 14001 | Yes | | | |
| Quality management | ISO 9002 | Yes | | | |
| Moisture content (%) | ISO 287 | | 7 | | |
| Relative humidity (%) | TAPPI T502 | 40 - 60 | | | |
| Caliper (µm) | ISO 534 | 165 | 390 | | |
| Bendtsen roughness (ml/min) T/S | ISO 2492 | 1070 | 1175 | | |
| W/S | 130 2492 | 640 | 525 | | |

Please note:

- Curious Alchemy papers and boards are metal-free

- Curious Alchemy is Dry Toner compatible, it would need to be cut to the desired digital format.

These specifications are the property of Arjowiggins Creative Papers and may be changed without prior notice.

Curious Collection. Matter

| Common attributes | Test method | 125g (one side) | 135g | 270g | 380g | |
|----------------------------------|-------------|-----------------------|------------------------|------------------------|----------------------|--|
| Printing process suitability | | Litho, Silk Screen, D | ry Offset (Toray), Bli | nd Embossing, Hot F | oiling, Die Stamping | |
| Laser guaranteed | | | Trial | | No | |
| Ink jet guaranteed | | | Ν | 10 | | |
| Recommended pH of fount solution | | | 5,5 + | /- 0,5 | | |
| Wood pulp & bleach type | | | ECF Woodfree Virgi | n Pulp - FSC Certified | 1 | |
| Surface pH | TAPPI 5290M | | 7 | -8 | | |
| Non aging credentials | ISO 9706 | Yes | | | | |
| Environmental label | ISO 14001 | Yes | | | | |
| Quality management | ISO 9002 | Yes | | | | |
| Moisture content (%) | ISO 287 | 6,5 | | | | |
| Relative humidity (%) | TAPPI T502 | 40 - 60 | | | | |
| Caliper (µm) | ISO 534 | 180 | 210 | 365 | 480 | |
| Goya White Opacity | ISO 2471 | 91 | 92 | 93 | - | |
| Bendtsen roughness (ml/min) | ISO 2492 | 1600 | | | | |
| Taber Stiffness (mN) M directio | TAPPI T489 | 10 | 11 | 90 | 220 | |
| Stiffness (mN) C direction | IAFFI 1407 | 6 | 6 | 50 | 100 | |

These specifications are the property of Arjowiggins Creative Papers and may be changed without prior notice.

Curious Collection. Metallics

| Common attributes | | Test method | 120g | 170g | 240g | 250g | 300g | |
|----------------------------------|-----------------------|---------------------|---|---------------|-----------------|-------------------|------|--|
| Printing process suitability | | | Litho, Silk Screen, Dry Offset (Toray), Blind Embossing, (Hot Foilir Stamping) - image and paper texture depending | | | | 0 | |
| Laser guaranteed | | | Y | es | | No | | |
| Ink jet guaranteed | | | | | Yes | | | |
| Recommended pH of fount solution | n | | | | 5,5 +/- 0,5 | | | |
| Wood pulp & bleach type | | - | | ECF Woodfre | e Virgin Pulp - | FSC Certified | | |
| Surface pH | | TAPPI 5290M | 4.5 | for Cryogen \ | White - 7.0 fc | or all other cold | ours | |
| Non aging credentials | Non aging credentials | | Yes, it may vary depending the product colour but should last more than 100 years. | | | | | |
| Environmental label | | ISO 14001 | Yes | | | | | |
| Quality management | | ISO 9002 / ISO 9001 | Yes | | | | | |
| Moisture content (%) | | ISO 287 | | 7 | | | | |
| Relative humidity (gr) | | TAPPI T502 | | | 40 - 60 | | | |
| Ice Gold Opacity (%) | | ISO 2471 | 95.5 | 97.5 | - | - | - | |
| Caliper (µm) | Whites | 100 534 | 150 | 210 | 290 | - | 340 | |
| | Colours | ISO 534 | 165 | - | - | 340 | 415 | |
| Bendtsen roughness (ml/min) | Whites | | 200 | 200 | 200 | 200 | 200 | |
| | Colours | ISO 2494 | 550 | - | - | 700 | 750 | |

Please note:

- No values are given for Embossed products as the process changes roughness, thickness and opacity.

- Curious Metallics papers and boards are metal-free.

These specifications are the property of Arjowiggins Creative Papers and may be changed without prior notice.

Curious Collection. Skin

| Common attributes | Test method | 135g | 270g | 380g | | |
|----------------------------------|-------------|---|--|-------|--|--|
| Printing process suitability | | Offset litho (Colours: Oxidizing inks / Whites: Semi fresh inks) / compatible with Metallic & White Offset litho, silkscreen, letterpress, embossing & debossing, hot foiling, die stamping | | | | |
| Laser cutting | | On co | plours only & tests recomme | ended | | |
| Laser guaranteed | _ | | No | | | |
| Ink jet guaranteed | - | | No | | | |
| Recommended pH of fount solution | | | 5,5 +/- 0,5 | | | |
| Wood pulp & bleach type | | ECF W | ECF Woodfree Virgin Pulp - FSC Certified | | | |
| Surface pH | TAPPI 5290M | 8 | | | | |
| Non aging credentials | ISO 9706 | Extra White, Ivory, Grey and Stone only | | | | |
| Environmental label | ISO 14001 | Yes | | | | |
| Quality management | ISO 9002 | Yes | | | | |
| Moisture content (%) | ISO 287 | 5 5,5 | | | | |
| Relative humidity (%) | TAPPI T502 | 45 | | | | |
| Extra White Opacity (%) | ISO 2471 | 95,5 | - | - | | |
| Caliper (µm) | ISO 534 | 135 300 | | 415 | | |
| Bekk Smothness (Bekk sec) | ISO 5627 | 50 | 60 | 60 | | |
| Stiffness (mN) M direction | 100.0400 | 20 | 160 | 410 | | |
| Stiffness (mN) C direction | ISO 2493 | 14 | 80 | 210 | | |

These specifications are the property of Arjowiggins Creative Papers and may be changed without prior notice.

Curious Collection. Touch

| Common attributes | | Test method | 120g | 300g | |
|--------------------------------|------------------|-------------|--|---|--|
| Printing process suitability | | | | Embossing, Hot Foiling, Die Stamping- exture depending | |
| Laser guaranteed | | | Ν | lo | |
| Mono ink jet guaranteed | | | Tr | ial | |
| Colour ink jet guaranteed | | | Ν | lo | |
| Recommended pH of fount soluti | on | | 5,5 + | ./- 0,5 | |
| Wood pulp & bleach type | | - | ECF Woodfree Virgin Pulp - FSC Certified | | |
| Environmental label | | ISO 14001 | Yes | | |
| Quality management | | ISO 9002 | Yes | | |
| Moisture content (%) | | ISO 287 | 6,5 | | |
| Relative humidity (%) | | TAPPI T502 | 40 - 60 | | |
| Milk opacity (%) | Milk opacity (%) | | 92 | - | |
| Caliper (µm) | | ISO 534 | 150 | 375 | |
| Stiffness (mN) | M direction | ISO 2493 | O,55 | 11,78 | |
| Stiffness (mN) | C direction | 130 2473 | 0,26 | 5,8 | |

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Curious Collection. Translucents

| Common attributes | Test method | 82g | 92g | 102g | 112g | 140g | 180g | 230g | 285g | 375g |
|----------------------------------|---------------------|----------|-----------|---------|-----------------------|------------|-----------|---------------|-----------|----------|
| Printing process suitability | | Litho, S | ilk Scree | | fset (Tor Die Stam | | | d Emboss y | sing, Hot | Foiling, |
| Laser guaranteed | | | Tr | ial | | | | No | | |
| Ink jet guaranteed | | | | Tr | ial | | | | No | |
| Recommended pH of fount solution | | | | | Ę | i,5 +/- O, | 5 | | | |
| Wood pulp & bleach type | | | | ECF Wo | odfree V | 'irgin Pul | p - FSC (| Certified | | |
| Food compatible | | | | | | Yes | | | | |
| Surface pH | TAPPI 5290M | | | | | 6,5 - 8,5 | | | | |
| Environmental label | ISO 14001 | | | | | Yes | | | | |
| Quality management | ISO 9002 / ISO 9001 | | | | | Yes | | | | |
| Moisture content (%) | ISO 287 | | | | | 7,5 | | | | |
| Relative humidity (%) | TAPPI T502 | | | | | 40 - 60 | | | | |
| Clear | | | | | | | | | | |
| Clear opacity (%) | ISO 2471 | 24-30 | 26-32 | 27-33 | 30-35 | 30-33.5 | 33.5-36 | 36-40 | - | - |
| Caliper (µm) | ISO 534 | 67-77 | 73-82 | 82-90 | 87-97 | 105-115 | 136-146 | 166-184 | - | - |
| Bendtsen roughness (ml/min) | ISO 8791-2 | 100-280 | 100-280 | 100-280 | 100-280 | 120-390 | 260-660 | 300-750 | - | - |
| Colours | | | | | | | | | | |
| Clear opacity (%) | ISO 2471 | - | - | - | - | - | - | - | - | - |
| Caliper (µm) | ISO 534 | - | - | - | - | - | - | - | - | - |
| Bendtsen roughness (ml/min) | ISO 8791-2 | - | - | - | - | - | - | - | - | - |

Please note:

- Stiffness is not part of the specification for Translucent papers.

These specifications are the property of Arjowiggins Creative Papers and may be changed without prior notice.

Digital ✓ arjowiggins

Curious Collection. Matter i-Tone®

| Common attributes | | Test method | 270g | |
|------------------------------|-------------|-------------|---|--|
| Printing process suitability | | | Litho, Silk Screen, Dry Offset (Toray), Blind Embossing, Hot Foiling, Die Stamping | |
| HP Indigo certified | | | Yes | |
| Laser guaranteed | | | Trial | |
| Ink Jet guaranteed | | | No | |
| Recommended pH of fount se | olution | | 5,5 +/- 0,5 | |
| Wood pulp & bleach type | | | ECF Woodfree Virgin Pulp - FSC Certified | |
| Surface pH | | TAPPI 5290M | 7-8 | |
| Non aging credentials | | ISO 9706 | Yes | |
| Environmental label | | ISO 14001 | Yes | |
| Quality management | | ISO 9002 | Yes | |
| Moisture content (%) | | ISO 287 | 6,5 | |
| Relative humidity (%) | | ТАРРІ Т502 | 40 - 60 | |
| Goya White Opacity | | ISO 2471 | 93 | |
| Caliper (µm) | | ISO 534 | 365 | |
| Bendtsen roughness (ml/min) | | ISO 2492 | 1600 | |
| Taber Stiffness (mN) | M direction | | 90 | |
| | C direction | TAPPI T489 | 50 | |

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Certified for HP Indigo

Curious Collection. Matter Dry Toner

| Common attributes | | Test method | 135g | 270g | |
|-------------------------------|---------------------|-------------|--|------------------------|--|
| Printing process suitability | | | Litho, Silk Screen, Dry Offset (Toray), Blind Embossing, Hot Foiling Die Stamping | | |
| Dry Toner Compatibility | | _ | Ye | 25* | |
| Laser guaranteed | | _ | Tr | ial | |
| Ink Jet guaranteed | | _ | N | lo | |
| Recommended pH of fount solut | ion | _ | 5,5 + | /- 0,5 | |
| Wood pulp & bleach type | | _ | ECF Woodfree Virgi | n Pulp - FSC Certified | |
| Surface pH | | TAPPI 5290M | 7-8 | | |
| Non aging credentials | | ISO 9706 | Yes | | |
| Environmental label | | ISO 14001 | Yes | | |
| Quality management | | ISO 9002 | Yes | | |
| Moisture content (%) | | ISO 287 | 6,5 | | |
| Relative humidity (%) | | TAPPI T502 | 40 - | - 60 | |
| Goya White Opacity | | ISO 2471 | 92 | 93 | |
| Caliper (µm) | aliper (µm) ISO 534 | | 210 365 | | |
| Bendtsen roughness (ml/min) | | ISO 2492 | 16 | 00 | |
| Taber Stiffness (mN) | M direction | ТАРРІ Т489 | 11 | 90 | |
| | C direction | IAFTI 1489 | 6 | 50 | |

Please note:

- For printing compatibility with your press, check the Dry Toner Compatibility chart in the Digital Range.

- Many more of our products are Dry Toner compatible, any product not in this Digital range would need to be cut to the desired digital format.

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Curious Collection. Metallics i-Tone®

| Common attributes | | Test method | 120g | 300g | |
|---------------------------------|------------------------------|---------------------|--|--|--|
| Printing process suitability | Printing process suitability | | | ay), Blind Embossing, (Hot Foiling, d paper texture depending | |
| HP Indigo certified | | - | Y | es | |
| Laser guaranteed | | | Yes | No | |
| Ink jet guaranteed | | - | Y | es | |
| Recommended pH of fount solutio | n | - | 5,5 + | /- 0,5 | |
| Wood pulp & bleach type | | - | ECF Woodfree Virgi | n Pulp - FSC Certified | |
| Surface pH | | TAPPI 5290M | 4.5 for Cryogen White - 7.0 for all other colours | | |
| Non aging credentials | Non aging credentials | | Yes, it may vary depending the product colour but should last mor than 100 years. | | |
| Environmental label | | ISO 14001 | Yes | | |
| Quality management | | ISO 9002 / ISO 9001 | Yes | | |
| Moisture content (%) | | ISO 287 | | 7 | |
| Relative humidity (%) | | TAPPI T502 | 40 | - 60 | |
| Ice Gold Opacity (%) | | ISO 2471 | 95.5 | - | |
| Caliper (µm) | Whites | | 150 | - | |
| | Colours | | 165 | 415 | |
| Bendtsen roughness (ml/min) | Whites | | 200 | - | |
| | Colours | | 550 | 750 | |

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Certified for **HP Indigo**

Curious Collection. Metallics Dry Toner

| Common attributes | | Test method | 120g | 240g | 250g | 300g | |
|---------------------------------|---------|---------------------|------------------|--|--------------------|------|--|
| Printing process suitability | | | | Litho, Silk Screen, Dry Offset (Toray), Blind Embossing, (Hc Die Stamping) - image and paper texture dependir | | | |
| Dry Toner Compatibility | | | | Y | es | | |
| Laser guaranteed | | _ | Yes | | No | | |
| Ink jet guaranteed | | | | Y | es | | |
| Recommended pH of fount solutio | n | - | | 5,5 + | -/- 0,5 | | |
| Wood pulp & bleach type | | | EC | F Woodfree Virgi | n Pulp - FSC Certi | fied | |
| Surface pH | | TAPPI 5290M | 4,5 for | 4,5 for Cryogen White - 7,0 for all other colours | | | |
| Non aging credentials | | ISO 9706 | Yes, it may vary | Yes, it may vary depending the product colour but should last more than 100 years. | | | |
| Environmental label | | ISO 14001 | | Yes | | | |
| Quality management | | ISO 9002 / ISO 9001 | | Yes | | | |
| Moisture content (%) | | ISO 287 | 7 | | | | |
| Relative humidity (%) | | TAPPI T502 | | 40 | - 60 | | |
| Ice Gold Opacity (%) | | ISO 2471 | 95.5 | - | - | - | |
| Caliper (µm) | Whites | | 150 | 285 | - | - | |
| | Colours | | 165 | - | 340 | 415 | |
| Bendtsen roughness (ml/min) | Whites | | 250 | 250 | - | - | |
| | Colours | | 550 | - | 700 | 750 | |

Please note:

- For printing compatibility with your press, check the Dry Toner Compatibility chart in the Digital Range.

- Many more of our products are Dry Toner compatible, any product not in this Digital range would need to be cut to the desired digital format.

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Curious Collection. Skin i-Tone®

| Common attributes | | Test method | 270g | 380g | |
|-------------------------------|-------------|---------------------|--|------------------------|--|
| Printing process suitability | | | Offset litho (Colours: Oxidizing inks / Whites: Semi fresh inks) / compatible with Metallic & White Offset litho, silkscreen, letterpress embossing & debossing, hot foiling, die stamping | | |
| HP Indigo certified | | | Y | es | |
| Laser cutting | | _ | On colours only & | tests recommended | |
| Recommended pH of fount solut | ion | | 5,5 + | ./- 0,5 | |
| Wood pulp & bleach type | | | ECF Woodfree Virgi | n Pulp - FSC Certified | |
| Laser guaranteed | | | Ν | lo | |
| Ink jet guaranteed | | | No | | |
| Surface pH | | TAPPI 5290M | 8 | | |
| Non aging credentials | | ISO 9706 | Extra White, Ivory, Grey and Stone only | | |
| Environmental label | | ISO 14001 | Yes | | |
| Quality management | | ISO 9002 / ISO 9001 | Yes | | |
| Moisture content (%) | | ISO 287 | 5 | 5,5 | |
| Relative humidity (%) | | ТАРРІ Т502 | 45 | | |
| Caliper (µm) | | ISO 534 | 300 | 415 | |
| Bekk Smothness (Bekk sec) | | ISO 5627 | 60 | 60 | |
| Stiffness (mN) | M direction | ISO 2493 | 160 | 410 | |
| | C direction | 130 2493 | 80 | 210 | |

These specifications are the property of Arjowiggins Creative Papers and may be changed without prior notice.

They are typical values only for use as a guide.

Certified for HP Indigo

Curious Collection. Skin Dry Toner

| Common attributes | Common attributes | | 270g | | |
|------------------------------|------------------------------|---------------------|---|--|--|
| Printing process suitability | Printing process suitability | | Offset litho (Colours: Oxidizing inks / Whites: Semi fresh inks) / compatible with Metallic & White Offset litho, silkscreen, letterpress, embossing & debossing, hot foiling, die stamping | | |
| Dry Toner Compatibility | | | Yes | | |
| Laser cutting | | | On colours only & tests recommended | | |
| Wood pulp & bleach type | | | ECF Woodfree Virgin Pulp - FSC Certified | | |
| Laser guaranteed | | | No | | |
| Ink jet guaranteed | | | No | | |
| Recommended pH of fount solu | ution | | 5,5 +/- 0,5 | | |
| Surface pH | | TAPPI 5290M | 8 | | |
| None aging credentials | | ISO 9706 | Extra White, Ivory, Grey and Stone only | | |
| Environmental label | ital label | | Yes | | |
| Quality management | | ISO 9002 / ISO 9001 | Yes | | |
| Moisture content (%) | | ISO 287 | 5 | | |
| Relative humidity (%) | (%) TAPPI 1 | | 45 | | |
| Caliper (µm) | | ISO 534 | 300 | | |
| Bekk Smothness (Bekk sec) | | ISO 5627 | 60 | | |
| Stiffness (mN) | M direction | ISO 2493 | 160 | | |
| | C direction | 130 2473 | 80 | | |

Please note:

- For printing compatibility with your press, check the Dry Toner Compatibility chart in the Digital Range.

- Many more of our products are Dry Toner compatible, any product not in this Digital range would need to be cut to the desired digital format.

These specifications are the property of Arjowiggins Creative Papers and may be changed without prior notice.



Curious Collection. Translucents i-Tone®

| Common attributes | Test method | 112g |
|----------------------------------|---------------------|--|
| Printing process suitability | | Litho, Silk Screen, Dry Offset (Toray), HSWO, Blind Embossing, Hot Foiling, Die Stamping, Flexography |
| HP Indigo certified | | Yes |
| Laser guaranteed | | Trial |
| Ink jet guaranteed | | Trial |
| Wood pulp & bleach type | | ECF Woodfree Virgin Pulp - FSC Certified |
| Food compatible | | Yes |
| Recommended pH of fount solution | | 5,5 +/- 0,5 |
| Surface pH | TAPPI 5290M | 6,5 - 8,5 |
| Environmental label | ISO 14001 | Yes |
| Quality management | ISO 9002 / ISO 9001 | Yes |
| Moisture content (%) | ISO 287 | 7,5 |
| Relative humidity (%) | TAPPI T502 | 40 - 60 |
| Clear | | |
| Clear opacity (%) | ISO 2471 | 30 - 35 |
| Caliper (µm) | ISO 534 | 87 - 97 |
| Bendtsen roughness (ml/min) | ISO 8791-2 | 100 - 280 |

Please note:

- Stiffness is not part of the specification for Translucent papers.

Certified for **HP Indigo**

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They are typical values only for use as a guide.

FSC™ C018501