# LumiArt 

by Stora Enso

LumiArt is a woodfree, multicoated art paper and board for extremely demanding image printing.

- High print smoothness and evenness

PRODUCER
Oulu Mill

- Excellent folding properties
- Superb rub resistance


## TYPICAL END USES

Art books
Brochures
Catalogues
Luxury magazines and covers
Posters
Folders
Cards and inserts
COLOUR PROFILE
FOGRA 39
FINISH
Gloss

PRINTING METHODS
Sheet fed offset
Other printing processes are suitable with limitations e.g. screen process, flexo and digital printing. Ideal for perfecting presses. The paper produces excellent results with conventional, UV and hybrid UV inks.

## VARNISHING

Multiple matt, gloss, UV and spot varnishing are allowed, along with film laminating, foil blocking and embossing.

| L $^{*} \mathbf{a}^{*} \mathbf{b}^{*}$ <br> target values | $L^{*}$ | $a^{\star}$ | $b^{\star}$ | Fluorescence <br> (ISO 12647-2) |
| :--- | :---: | :---: | :---: | :---: |
| ISO 5631-3 <br> (D50/2$)$ | 94 | 0.9 | -4.3 | Moderate |

## BINDING

Thread wire and adhesive binding can be used. Precreasing is recommended when folding grammages $170 \mathrm{~g} / \mathrm{m}^{2}$ and higher.

TECHNICAL SPECIFICATIONS (target values)

| Substance |  | $\mathbf{g} / \mathbf{m}^{\mathbf{2}}$ | $\mathbf{9 0}$ | $\mathbf{1 0 0}$ | $\mathbf{1 1 5}$ | $\mathbf{1 3 0}$ | $\mathbf{1 3 5}$ | $\mathbf{1 5 0}$ | $\mathbf{1 7 0}$ | $\mathbf{2 0 0}$ | $\mathbf{2 5 0}$ |
| :--- | :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Brightness | ISO $2470-2$ (D65) | $\%$ | 99 | 99 | 99 | 99 | 99 | 99 | 99 | 99 | 99 |
| CIE Whiteness | ISO $11475\left(\mathrm{D} 65 / 10^{\circ}\right)$ | $\%$ | 122 | 122 | 122 | 122 | 122 | 122 | 122 | 122 | 122 |
| Opacity | ISO $2471\left(\mathrm{D} 65 / 10^{\circ}\right)$ | $\%$ | 90.5 | 92.5 | 94.0 | 95.0 | 95.5 | 97.0 | 98.0 | 99.0 | 99.0 |
| Gloss TAPPI 75 | ISO $8254-1$ | $\%$ | 66 | 66 | 70 | 70 | 70 | 70 | 70 | 70 | 70 |
| Bulk | ISO 534 | $\mathrm{~cm}^{3} / \mathrm{g}$ | 0.79 | 0.79 | 0.74 | 0.77 | 0.77 | 0.77 | 0.77 | 0.77 | 0.80 |
| Smoothness | ISO $8791-4$ PPS (1MPa) | $\mu \mathrm{m}$ | 1.0 | 1.0 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 | 0.7 |

## CERTIFICATES

The EU Ecolabel FI/011/007
ISO 9706
ISO 9001
ISO 14001
OHSAS 18001
FSC ${ }^{\circledR} \mathrm{CoC}$, license code FSC ${ }^{\circledR}$ C015932
PEFC ${ }^{\text {TM }} \mathrm{CoC}$, licence code PEFC/02-31-86
EN71/3 2003 Safety of toys
Migration of certain elements
94/62 EC Heavy metal confirmation

## STORAGE AND HANDLING

- Store the paper in a humidity and temperature controlled area at $50 \%$ relative humidity and room temperature between $19^{\circ} \mathrm{C}$ and $23^{\circ} \mathrm{C}$.
- If the paper is stored in non-air conditioned warehouse, it is absolutely necessary to allow a stabilisation period in the print room.
- Open the protective wrapping at the moment of use.

